



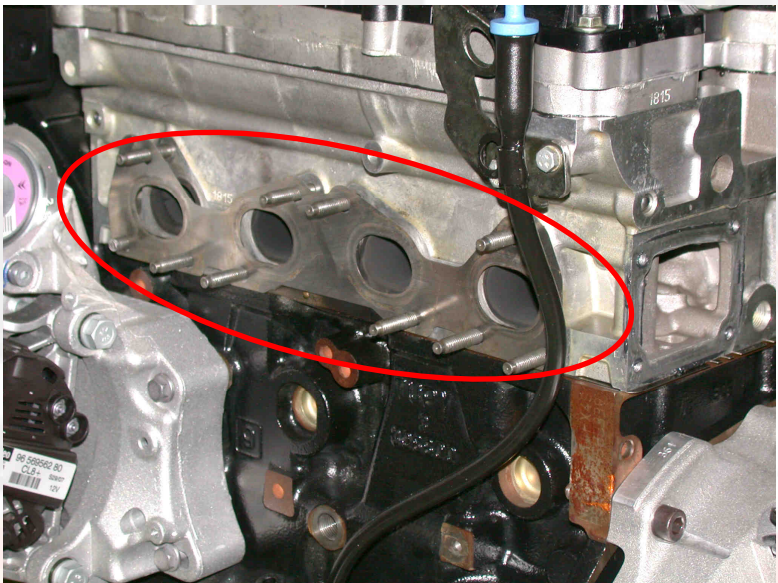
C2R2MAX

A41

EXHAUST

Fitting the exhaust.

Fit the exhaust manifold gasket on the cylinder head.



Fit the manifold on the cylinder head ([ref. 1](#)), and fix it using the 10 nuts supplied with the cylinder head ([reference BCSP693644](#)); apply copper grease on the studs beforehand.

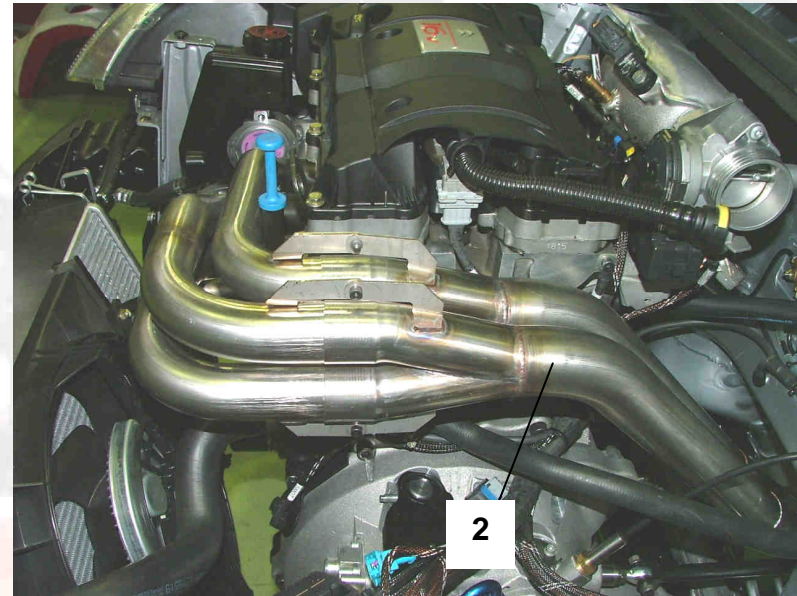




Apply copper grease on the areas to be fitted with the secondary.

Fit the secondary (*ref. 2*) on the manifold, using the following screws and nuts:

- 4 Screws HSHC M5x80 Lg 12 Cl8.8 (**ref 6913F1**)
- 4 elliptical lock nuts M5x80 (**ref 693647**)



Nota : We remind you that the tuning, the assembly and the settings of a racing engine require specific tools and specialists abilities.

To guarantee a good level of performance and reliability, CITROËN Racing recommend ORECA Magny Cours, partner of our applications since many years.